



TECHNICAL DATA SHEET

P.E.T.G. (Polyethylene Terephthalate Glycol)

Sheet Only. Colour: CLEAR Only

Transparent plastic sheet with good impact resistance and outstanding thermoforming characteristics



PETG has outstanding thermoforming characteristics for applications that require deep draws, complex die cuts and precise molded in details, without sacrificing structural integrity. It is used often in the O&P market for fabricating face masks, burn management devices, and check sockets. PETG is FDA compliant.

PETG Material Options

Thermoforming – PETG does not require drying prior to forming and has rapid thermoforming cycle times. It is brake formable up to 0.080" thickness.

Impact Resistance – PETG is less brittle than acrylic, and is a lower cost alternative to polycarbonate.

Chemical Resistance – PETG offers superior chemical resistance when compared with many other transparent plastics.

PETG Sheet for O&P – is used where transparency is important for evaluation interfaces.

PETG is widely used for:

- Signs
- Sign and graphic holders
- POP displays and store fixtures
- Product and table top displays
- Thermoformed trays
- Prototypes and models
- Orthotic and prosthetic devices
- Machine guards and housings

Performance characteristics:

- Outstanding deep draw thermoforming
- Good impact resistance
- Chemical resistant
- Easy to fabricate and machine
- Good clarity

Common brands:

- Spectar®
- VIVAK®

Available in:



Sheet

TYPICAL PROPERTIES OF PETG

| | UNITS | ASTM TEST | PETG |
|---|-----------------------------|-----------|---------|
| Tensile strength | psi | D638 | 7,700 |
| Flexural modulus | psi | D790 | 310,000 |
| Izod impact (notched) | ft-lbs/in of notch | D256 | 1.7 |
| Heat deflection temperature @ 264 psi | °F | D648 | 157 |
| Maximum continuous service temperature in air | °F | | - |
| Water absorption (immersion 24 hours) | % | D570 | 0.20 |
| Coefficient of linear thermal expansion | in/in/°F x 10 ⁻⁵ | D696 | 3.8 |

Values may vary according to brand name. Please ask your Curbell Plastics representative for more specific information about an individual brand.

Please Note: The above Technical Data Sheet is a general guide to the physical properties of the material. This information is given without Warranty or Liability. It is the customers responsibility to determine if this product is suitable for the application.